

**GENERAL DESCRIPTION:**

100% natural juice extracted by mechanical process from fresh and mature Mandarins (*Citrus reticulata* Blanco) harvested in the Mexican Yucatan peninsula. The juice is concentrated, cooled, filtered, packed in metallic drums and then frozen. Drum lids are closed with numbered traceable seals. The product does not contain foreign matter of other ingredients, food preservatives, sweeteners or additives.

**CROP SEASON:**

*Citrus reticulata* Blanco


**PHYSICAL-CHEMICAL CHARACTERISTICS**

Direct Brix	60.76 - 61.86
Corrected Brix	61.50 - 62.50
Acidity (% W/W)	3.29 - 6.00
Ratio (Brix/Acid)	10.00 - 19.00
Pulp (% V/V)	6.00 - 12.00
Viscosity (CP)	1,000 - 12,000
Oil (% V/V)	<0.025
Colour	38.00 - 40.00
Flavour	35.00 - 40.00
Defects	18.00 - 20.00
Ph	3.40 - 3.90

**MICROBIOLOGICAL CHARACTERISTICS**

Salmonella spp (CFU / 25 ml)	Absence
Yeast (CFU / ml)	<500
Fungi (CFU / ml)	<500
Total Plate Count (CFU / ml)	<500

**PACKAGING SPECIFICATIONS**

Outer packaging	Metallic drums with epoxy phenolic coating
Inner packaging	Double polyethylene blue bag
Net Weight	255 Kg

**ADDITIONAL INFORMATION**

Composition	100% Mandarin Juice
Storage temperature	Frozen at -9°C to -20°C
Shell Life	24 months if it is stored properly
Application	Fruit beverages, bakery, dairy, ice cream, soft drinks, fruit prep, ready meals, jams, syrups and other food industrial applications
Vulnerable Population	Has not been identified
Recommendations	Once opened keep refrigerated and consume as soon as possible, this product requires, the addition of water. 1 LT of concentrate with 6.5 LT of water or the required quantity according to formulation or processing
Foreign Matter	Absence
Allergens	This product does not contain allergen substances according to European Regulation No. 1169/2011
GMO Information	Unlabelled according to the regulations CE 1829/2003 & 1830/2003. This product is free of any genetically modified or engineered citrus fruit or ingredients

**CERTIFICATIONS**


Food Safety

**CERTIFICATED**

**ARPEN S.P.R.  
DE R.L. DE C.V.**
**OFFICE:**

Calle 77 #197 - A x 36 y 38  
Col. Montes de Amé,  
Mérida, Yucatán, México.  
C.P. 97115

**FACTORY:**

Carretera Mérida - Chetumal  
Km 103 S/N  
Akil, Yucatán, México.  
C.P. 97990

Email: arturo@arpen.mx  
Tel: +52 (999) 3717184  
Cell: +52 (999) 3579090  
www.arpen.mx