

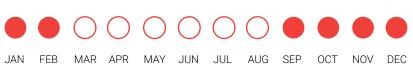
SPEC SHEET Not From Concentrate **Bitter Orange Juice Unpasteurized**

Version 1

GENERAL DESCRIPTION:

100% natural juice extracted by mechanical process from fresh and mature Bitter Oranges (Citrus aurantium L.) harvested in the Mexican Yucatan peninsula. After extraction, the juice is cooled, filtered, packed in drums and then frozen without heat pasteurization or heating processes. Drum lids are closed with numbered traceable seals. The product does not contain any foreign matter or other ingredients, food preservatives, sweeteners or additives.

CROP SEASON: Citrus aurantium L.



PHYSICAL-CHEMICAL CHARACTERISTICS

Direct Brix	9.40 - 12.50
Corrected Brix	10.00 - 13.00
Acidity (% W/W)	2.40 - 3.30
Ratio (Brix/Acid)	3.00 - 5.00
Pulp (% V/V)	6.00 - 12.00
Oil (% V/V)	<0.05
Colour	Characteristic
Flavour	Characteristic
Defects	18.00 - 20.00
Ph	2.50 - 3.10

C.P. 97115

MICROBIOLOGICAL CHARACTERISTICS

Salmonella spp (CFU / 25 ml)	Absence
Yeast (CFU / ml)	<1,000
Fungi (CFU / ml)	<1,000
Total Plate Count (CFU / ml)	<10,000

PACKAGING SPECIFICATIONS

	Metallic drums with
Outer packaging	epoxy phenolic coating
Innor pookoging	Double polyethylene
Inner packaging	blue bag
Net Weight	200 Kg

ADDITIONAL INFORMATION

Composition	100% Bitter Orange Juic	100% Bitter Orange Juice		
Storage temperatur	e Frozen at -9°C to -20°C	Frozen at -9°C to -20°C		
Shell Life	24 months if it is stored	24 months if it is stored properly		
Application		Fruit beverages, bakery, dairy, ice cream, soft drinks, fruit prep, ready meals, jams, syrups and other food industrial applications		
Vulnerable Populatio		People who are sensitive to foodborne illness including but not limited to: pregnant and breastfeeding, immunocompromised, older people and young children		
Recommendations		Once opened keep refrigerated and consume as soon as possible, this product does not require the adition of water		
Foreign Matter	Absence			
Allergens	•	This product does not contain allergen substances according to European Regulation No. 1169/2011		
GMO Information		Unlabelled accordind to the regulations CE 1829/2003 & 1830/2003. This product is free of any genetically modified or engineered citrus fruit or ingredients		
ARPEN S.P.R.	OFFICE:	FACTORY:		
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C.P. 97990

CERTIFICATIONS

Food Safety CERTIFICATED



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